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**KIT PART NUMBER 1670016**  
**INSTRUCTIONS FOR INSTALLING TRAY HARNESS RETAINERS IN A**  
**SNACK OR REFRESHMENT CENTER**

**CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.**

**Read these instructions carefully before installing the kit.**  
**Keep these instructions for part numbers and for future reference.**

**This kit contains the following :**

<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1571250	SHIELD - TRAY RAIL/PCB	6
9989821	BUSHING - 0.512 DIAMETER	6
9989822	CLIP - TRAY HARNESS	6

1. Remove power from your merchandiser.
2. Remove products from a tray and remove the tray.
3. Remove the right hand side rail, taking care to disconnect the PC board from the machine harness.
4. Replace existing bushing with a new bushing (9989821), as shown.
5. Press clip (9989822) into place. Note that the clip is inserted over the sheathing tape as shown. Capture the wire tubing under the clip.
6. With your finger, firmly press down on the wire tubing in the location shown. This will give the wire tubing a permanent "set".
7. Remove and discard the existing plastic shield from the rail.
8. Install the new shield (1571250).
9. Replace the rail and tray in the machine.
10. Repeat steps 2 through 9 until all trays are modified.
11. Load products back into the trays and place the machine back into service

